

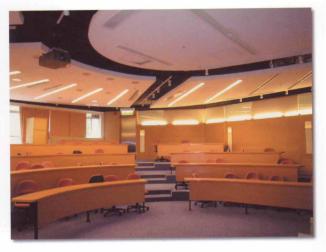
WOODACOUSTICS (Asia) Limited 活士(亞洲)有限公司 WOODACOUSTICS™ panels combines the natural appearance of wood with unique features for high quality acoustics, provides the freedom for Architects & Designers to create new concepts combining contemporary wood finishing design with the need for good acoustics. WOODACOUSTICS™ panels with the choice of size, pattern, colour and acoustic properties can easily blend in with other decorative features to suit various requirements for boardroom, convention & exhibition venues, meeting areas, auditoria and other important environments which require a good-balance between elegance and good acoustic ambience.

WOODACOUSTICS™ panel consists of two main-series comprising of strips and panelling to suit the most stringent requirements.

5/16/16 Cherry Veneer Finish Panelling







500

4000



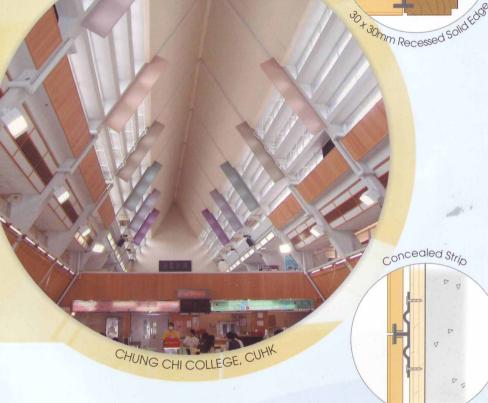


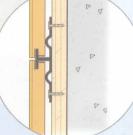
Absorption Coefficient Curve 3/13/V4 1.1 0.9 0.7 0.6 0.5 with Air Gap w/o Acoustic Infill 0.4 0.3 w/o Air Gap with Acoustic Infill 2000 4000 FREQUENCY (Hz)

Frequency (Hz)

l	125	160	200	250	315	400	500	630
I	0.69	0.63	0.91	0.72	0.57	0.72	0.83	0.68
I	0.12	0.18	0.91 0.28	0.41	0.49	0.59	0.81	0.91

800	1000	1250	1600	2000	2500	3150	4000
0.75	0.74	0.79	0.81	0.83	0.84	0.74	0.76
1.11	1000 0.74 1.16	1.21	1.02	0.89	0.88	0.68	0.66





Panel Edge

concealed Strip

3/13/V4 Stained Beech Finish Strips

Asked for by Architects and Interior

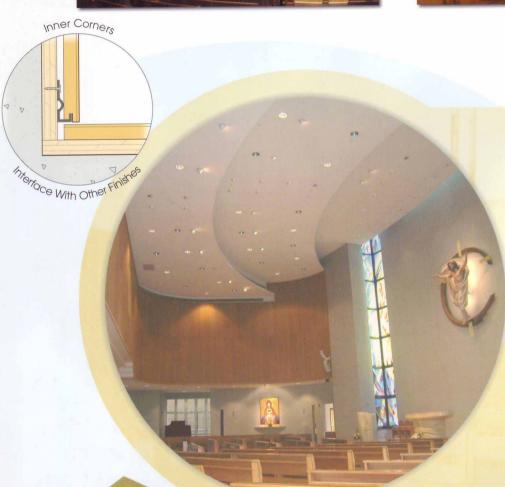
Designers without compromise of the flexibility & unique feature in their design and allow a joint-free wall and ceiling application.

More than 75 standard patterns in appearance are available in stock for selection with covering by all kinds of decorative finish including customary real-wood veneer, colour-matched on RAL painting and various melamine coatings.

Apart from the absorptive and reflective design of WOODACOUSTICS™ panels, we are also providing a new generation of acoustical design - WOODACOUSTICS™ Diffusion Series. An impedance change across woodacoustics™ panel surface could provide diffusion. WOODACOUSTICS™ Diffusion Series provide Architect, Designer and Acoustic Consultant the flexibility to improve the acoustic quality other than by absorption and reflection. WOODACOUSTICS™ Diffusion Series partially absorb the sound energy and then the reflected energy is diffused.









0.9	\				
0.8			6		
0.7					
0.6	W				-
0.5					
0.4	W			7%	-
0.3			_	12%	
0.2			-	_	
0.1				19%	-
0	050	500	1000	2000	4000
125	250	500 FREQUE	1000 NCY (Hz)	2000	4000
Freque	ency (Hz)				

		, ,	1					
1	125	160	200	250	315 0.40 0.57 0.44	400	500	630
ı	0.77	0.58	0.75	0.58	0.40	0.56	0.64	0.54
ì	0.69	0.63	0.91	0.72	0.57	0.72	0.83	0.68
	0.73	0.57	0.82	0.62	0.44	0.63	0.69	0.61

800	1000 0.68 0.74 0.72	1250	1600	2000	2500	3150	4000
0.65	0.68	0.77	0.75	0.72	0.75	0.70	0.66
0.75	0.74	0.79	0.81	0.83	0.84	0.74	0.76
0.68	0.72	0.76	0.73	0.72	0.76	0.73	0.73

8/24/90R American C

8/24/90R American Cherry Finish Free Area 17% Panelling

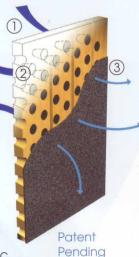
Construction of Strips

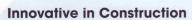
- 1. Plurality Slots/Holes
- 2. Tailor-made Bevel Chamber
- 3. Air Flow Resistance Membrane

Unique Design in Acoustics

Through sophisticated research and continuous development, an innovative concept was established and patented for the achievement of excellent acoustic performance by means of interchange of different acoustic flow-resistance membrane as **Soundlex**® behinds the tailor-made outlet bevel chamber through-out the WOODACOUSTICSTM panel without any usage of acoustic infill or in minimum, (i.e. mineral wool or fiberglass) which is in compliance with the latest requirement by International Health Regulation.

ST. JEROME'S CHURCH, TSW





Utilizing state-of-the-art acoustical computer software and simulation. All kinds of perforation and pattern facing with various flow resistance membrane as **Soundlex**® sandwiched by Honey-Comb substrate were both modelled and verified by means of both computer and HOKLAS accredited acoustic laboratory.

> WOODACOUSTICS™ panel is dedicated to enhancing product reliability and flexibility and to ensure that the performance of products are both

accurate and credible.

3/7/90 Beech Finish Panelling

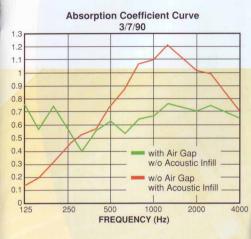
Construction of Panelling

- 1. Perforated Front Panel
- 2. Air Flow Resistance Membrane
- 3. Honey-Comb / Hollow Configuration
- 4. Aligned/Scattered Bottom Panel

Patent

Pending

5. Air Flow Restriction Membrane

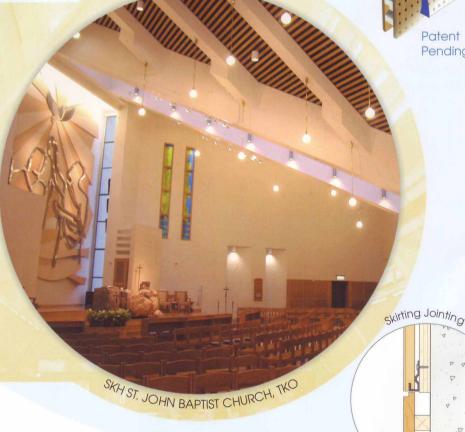


Frequency (Hz)

125	160	200	250	315	400	500	630
0.77	0.58	0.75	0.58	0.40	0.56	0.64	0.54
0.14	0.20	2000.750.32	0.44	0.53	0.57	0.75	0.89

800	1000	1250	1600	2000	2500	3150	4000
	0.68						
1.08	1.11	1.22	1.13	1.03	1.00	0.85	0.71









Environmental friendly

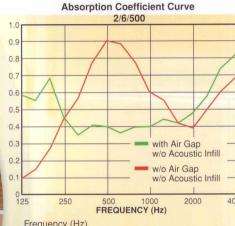
The core material of WOODACOUSTICS™ complies with the latest requirement of Class A MDF E1 in which Formaldehyde Emission does not exceed 8mg/100g in accordance to EW120 specification.

WOODACOUSTICS[™] core can be manufactured by various environmental friendly material i.e. MDF-H/E Grade High Damp/Exterior Used, Fire-retardant MDF-FR to suit world-wide regulation in fire safety. Fire Harzard is also a great concern for most clients. Fire Retardant finish is applied on all WOODACOUSTICS™ panel to comply with worldwide fire requirement.

The progress of production, distribution, construction, demolition, bi-product and disposal of waste are strictly monitored and addressed in alternative ways that complied with the requirement of ISO standard for environmental policy.



2/6/500 Plastic Laminated Woodgrain Finish Hollow Configuration



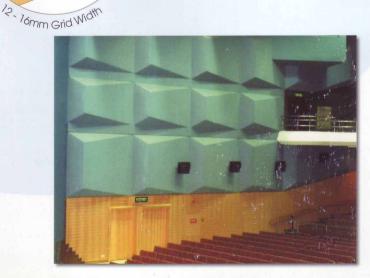
7 ()												
	125	160	200	250	315	400	500					
	0.59	0.56	0.69	0.45	0.35	0.41	0.40					

0.11 0.17 0.29 0.46 0.59 0.80

800	1000	1250	1600	2000	2500	3150	4000
	0.40						
0.79	0.62	0.57	0.43	0.41	0.51	0.62	0.70

0.92











Square Edge

ruighte Concealed Cellino G.



Diffusion Coefficient Curve 0.9 0.7 0.5 Low Frequency 0.3 Mid Frequency 0.2 High Frequency 0.1 4000 8000 FREQUENCY (Hz)

Frequency (Hz)

	-						
125	150	200	250	315 0.82	400	500	600
0.72	0.75	0.77	0.79	0.82	0.83	0.75	0.45
800	1000	1200	1600	2000	2400	3200	4000
0.90	0.80	0.65	0.72	2000 0.70	0.80	0.50	0.52
4800	6400	8000	9600	12800	16000	19200	25600

0.82 0.60 0.68 0.72 0.57 0.71 0.64 0.60



2D-Diffusion Panel Oak Finish Strips

Technical data Thickness

Strips

Panelling

Surface Density

Fire Resistance

Surface Treatment Acoustical Performance

Ceiling & Wall assembly

WOODACOUSTICS™ panels are mounted by means of Bevel Edge unique system of concealed and semi-recessed clip system which have been successfully used in more than 1000 applications without compromise of maintenance, and are easy to install and with excellent aesthetic appearance.

APCNALY BARRACKS, STONE CUTTERS ISLAND

Unlimited Size & Shapes

All kinds of size and profiles of shapes can be custom-made in terms of up to 3000mm irregular shapes long panel or in 3-10m radius curve panel in concave or convex manner.

: nominated 9 to 18mm

: modulous from 192mm to unlimited width 2400, 3000, 3600 standard length

: 300mm to 3600mm in length or width

: 4 to 12kg/sq.m

Flow-resistance Membrane: **Soundlex**® Non-woven Fabric

: BS476 Part7

: UV-tempered clear varnish, brilliance value of 25 or customized

: Absorption Type NRC 0.3 to 1.0 Diffusion Type DI 0.7 to 1.0

